#### SECTION 01 30 00 SUBMITTALS

#### PART 1 – GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Contract General Conditions.
- B. See also contract general conditions for additional requirements especially those regarding requests for ALTERNATIVES OR EQUALS and for SUBSTITUTIONS.

#### 1.02 SUMMARY

- A. This Section specifies administrative and procedural requirements for submittals required for performance of the Work, including:
  - 1. Contractor's construction schedule
  - 2. Submittal schedule
  - 3. Shop Drawings
  - 4. Product Data
  - 5. Samples.
- B. Administrative Submittals: Refer to other Division-1 Sections and other Contract Documents for requirements for administrative submittals. Such submittals include, but are not limited to:
  - 1. Permits
  - 2. Applications for payment
  - 3. Performance and payment bonds
  - 4. Insurance certificates
  - 5. List of Subcontractors.

#### 1.03 SUBMITTAL PROCEDURES

- A. Coordination: Coordinate preparation and processing of submittals with performance of construction activities. Transmit each submittal sufficiently in advance of performance of related construction activities to avoid delay.
  - 1. Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals and related activities that require sequential activity.
  - Coordinate transmittal of different types of submittals for related elements of the Work so processing will not be delayed by the need to review submittals concurrently for coordination.
    - a. The Architect shall return without action any submittals requiring coordination with other submittals until related submittals are coordinated.
  - 3. Processing: Allow sufficient review time so that installation will not be delayed as a result of the time required to process submittals, including time for resubmittals.
    - a. See General Conditions and Supplementary General Conditions for additional requirements.
    - b. If an intermediate submittal is necessary, process the same as the initial submittal.
    - c. No extension of Contract Time will be authorized because of failure to transmit submittals to the Architect sufficiently in advance of the Work to

#### permit processing.

- B. Submittal Preparation: Place a permanent label or title block on each submittal for identification. Indicate the name of the entity that prepared each submittal on the label or title block.
  - 1. Provide a space approximately 4" x 5" on the label or beside the title block on Shop Drawings to record the Contractor's review and approval markings and the action taken.
  - 2. Include the following information on the label for processing and recording action taken:
    - a. Project name
    - b. Date
    - c. Name and address of Architect
    - d. Name and address of Contractor
    - e. Name and address of subcontractor
    - f. Name and address of supplier
    - g. Name of manufacturer
    - h. Number and title of appropriate Specification Section
    - i. Drawing number and detail references, as appropriate.
- C. Submittal Transmittal: Package each submittal appropriately for transmittal and handling. Transmit each submittal from Contractor to Architect using a transmittal form. Submittals received from sources other than the Contractor will be returned without action.

On the transmittal Record relevant information and requests for data. On the form, or separate sheet, record deviations from Contract Document requirements, including minor variations and limitations. Include Contractor's certification that information complies with Contract Document requirements.

#### 1.05 SHOP DRAWINGS

- A. Submit newly prepared information, drawn to accurate scale. Highlight, encircle, or otherwise indicate deviations from the Contract Documents. Do not reproduce Contract Documents or copy standard information as the basis of Shop Drawings. Standard information prepared without specific reference to the Project is not considered Shop Drawings.
- B. Shop Drawings include fabrication and installation drawings, setting diagrams, schedules, patterns, templates and similar drawings. Include the following information:

Dimensions Identification of products and materials included Compliance with specified standards Notation of coordination requirements Notation of dimensions established by field measurement.

- C. Sheet Size: Except for templates, patterns and similar full- size Drawings, submit Shop Drawings on sheets at least 8-1/2" x 11" but no larger than 30" x 42".
- D. Submittals: Submit one correctable translucent reproducible print and six (6) blue- or black-line print for the Architect's review; the reproducible and one print will be returned.

Do not use Shop Drawings without an appropriate final stamp indicating action taken in connection with construction.

### 1.06 PRODUCT DATA

- A. Collect Product Data into a single submittal for each element of construction or system. Product Data includes printed information such as manufacturer's installation instructions, catalog cuts, standard color charts, roughing-in diagrams and templates, standard wiring diagrams and performance curves. Where Product Data must be specially prepared because standard printed data is not suitable for use, submit as "Shop Drawings."
  - Mark each copy to show applicable choices and options. Where printed Product Data includes information on several products, some of which are not required, mark copies to indicate the applicable information. Include the following information: Manufacturer's printed recommendations,

Compliance with recognized trade association standards, Compliance with recognized testing agency standards, Application of testing agency labels and seals, Notation of dimensions verified by field measurement, Notation of coordination requirements.

- 2. Do not submit Product Data until compliance with requirements of the Contract Documents has been confirmed.
- B. Submittals: Submit a minimum of six (6) copies of each required submittal as well as additional copies as required by the Architect, (the actual number of submittals and distribution required shall be determined by the Trustees Representative at the Preconstruction Conference). The Architect will return two sets marked with action taken and corrections or modifications required.
- C. Distribution: Furnish copies of final submittal to installers, subcontractors, suppliers, manufacturers, fabricators, and others required for performance of construction activities.
  - 1. Do not proceed with installation until an applicable copy of Product Data applicable is in the installer's possession.
  - 2. Do not permit use of unmarked copies of Product Data in connection with construction.

### 1.07 SAMPLES

- A. Submit full-size, fully fabricated Samples cured and finished as specified and physically identical with the material or product proposed. Samples include partial sections of manufactured or fabricated components, cuts or containers of materials, color range sets, and swatches showing color, texture and pattern.
  - Mount, display, or package Samples in the manner specified to facilitate review of qualities indicated. Prepare Samples to include the following: Generic description of the Sample Sample source Product name or name of manufacturer Compliance with recognized standards Availability and delivery time.
  - 2. Submit Samples for review of kind, color, pattern, and texture, for a final check of these characteristics with other elements, and for a comparison of these

characteristics between the final submittal and the actual component as delivered and installed.

B. Preliminary submittals: Where Samples are for selection of color, pattern, texture or similar characteristics from a range of standard choices, submit a full set of choices for the material or product.

Preliminary submittals will be reviewed and returned with the Architect's mark indicating selection and other action.

C. Submittals: Except for Samples illustrating assembly details, workmanship, fabrication techniques, connections, operation and similar characteristics, submit 3 sets; one will be returned marked with the action taken.

Maintain sets of Samples, as returned, at the Project site, for quality comparisons throughout the course of construction.

D. Distribution of Samples: Prepare and distribute additional sets to subcontractors, manufacturers, fabricators, suppliers, installers, and others as required for performance of the Work.

Field Samples specified in individual Sections are special types of Samples. Field Samples are full-size examples erected on site to illustrate finishes, coatings, or finish materials and to establish the standard by which the Work will be judged.

#### 1.08 ARCHITECTS ACTION

A. Except for submittals for record, information or similar purposes, where action and return is required or requested, the Architect will review each submittal, mark to indicate action taken, and return promptly.

Compliance with specified characteristics is the Contractor's responsibility.

- B. Action Stamp: The Architect will stamp each submittal with a uniform, self-explanatory action stamp. The stamp will be appropriately marked, as follows, to indicate the action taken:
  - 1. Final Unrestricted Release: Where submittals are marked "Approved," that part of the Work covered by the submittal may proceed provided it complies with requirements of the Contract Documents; final acceptance will depend upon that compliance.
  - Final-But-Restricted Release: When submittals are marked "Approved as Noted," that part of the Work covered by the submittal may proceed provided it complies with notations or corrections on the submittal and requirements of the Contract Documents; final acceptance will depend on that compliance.
  - 3. Returned for Resubmittal: When submittal is marked "Not Approved, Revise and Resubmit," do not proceed with that part of the Work covered by the submittal, including purchasing, fabrication, delivery, or other activity. Revise or prepare a new submittal in accordance with the notations; resubmit without delay. Repeat if necessary to obtain a different action mark.
    - a. Do not permit submittals marked "Not Approved, Revise and Resubmit" to be used at the Project site, or elsewhere where Work is in progress.
    - b. <u>Note:</u> Any work performed prior to receiving a FULLY APPROVED

submittal shall be done at the contractors own risk and is subject to being replaced if any of the submittal requirements are not met.

### PART 2 - PRODUCTS NOT USED

PART 3 - EXECUTION NOT USED

END OF SECTION 01300

Bid No.012921-Roof Coating Projects at Multiple School Sites Section 01 30 00 - 5

#### SECTION 01 64 00

### OWNER FURNISHED CONTRACTOR INSTALLED (O.F.C.I)

#### PART 1 - GENERAL

#### 1. SUMMARY

- A. DESCRIPTION: The Owner shall procure and provide certain products for installation as shown and specified per Contract Documents.
- B. RELATED WORK SPECIFIED ELSEWHERE:
  - 1. General: Products furnished and paid for by the Owner are described in the following technical sections and /or in the Drawings as O.F.C.I. materials.
  - Note that this project includes the installation of owner-supplied materials as noted in this specification section only. All materials not specifically listed below will be the responsibility of the contractor to provide and install.

#### 2. DEFINITIONS

- A. GENERAL: The following are used to identify products as noted on the Drawings.
- B. OWNER FURNISHED CONTRACTOR INSTALLED (O.F.C.I.): Products or equipment furnished by the Owner for installation under this contract.
- C. OWNER FURNISHED OWNER INSTALLED (O.F.O.I.): Products or equipment to be provided and installed by the Owner, but requiring surfacing, backing, utility connections or other preparation under this contract, for proper installation.
- D. NOT IN CONTRACT (N.I.C.): Products or equipment to be provided and installed by Owner, not requiring surfacing, backing, utility connections or other preparation under this contract.

#### PART 2 - PRODUCTS

#### 1. PRODUCTS

- A. ROOFING MATERIAL FURNISHED BY OWNER (O.F.C.I.): District supplied material. Related specification sections include;
  - 1. Section 07 Modified Bituminous Roofing
  - 2. Section 07 Sheet Metal Flashing and Trim
- B. MATERIAL LIST
  - 1. The Owner will only supply the quantity listed in the owner supplied materials section of this specification below. All additional materials and accessories will be the full responsibility of the contractor to provide and install per the specification and project requirements.

Bid No.012921-Roof Coating Projects at Multiple School Sites OWNER FURNISHED CONTRACTOR INSTALLED 01 64 00 - 1

- 2. Any and all material or accessories required for the installation of the roof system in excess of the district provided material must be supplied and installed by the Contractor. It is up to the Contractor to determine the precise amount of material required for the completion of this project; and to provide excess material, as required. The cost to handle and break flashing metal from the District provided flat stock is contractor's responsibility.
- All required flashings as required per each specification section for plumbing, electrical, gas, etc. will be the Contractors responsibility to provide and install as well as to be included in the bid cost.
- 4. All materials not specifically included in the owner supplied materials section will be the responsibility of the contractor to provide and install in compliance with the respective specification section.
- 5. Freight charges of owner supplied materials will be the responsibility of the Owner.
- 6. Contractor must coordinate and take delivery of materials, count all materials and ensure it matches the list below, unload and properly locate materials at the job site, and properly protect, cover and store at job site.
- 7. Contractor must be able to provide certification in writing from roof system manufacturer that the contractor is approved to install the specified roof system and provide all warranty requirements of each respective specification section.
- 8. Sierra Vista Elementary School
  - a. 45 each -Stressply Plus FR Mineral surface sheet (75 sq ft per roll)
  - b. 23 each Stressbase 80 Base Sheet (150 sq ft per roll)
  - c. 5 each Garla Prime VOC (5 gallon pail)
  - d. 60 each Flashing Bond Mastic (5 gal pail)
  - e. 26 each Weatherking Plus WC (5 gallon pail)
  - f. 30 each Tuff Stuff Urethane Sealant (10.1 oz tube, white)
  - g. 20 each Garmesh (150 'x 6" roll)
  - h. 27 each Pyramic Plus Lo Acrylic Coating (55 gallon drum)
  - i. 10 each Uni Bond ST, 4" x50' rl
  - j. 18 each Standard Roofing Granule (50lb bag)
  - k. 20 each Garla Flex Mastic (10 oz tube)
  - I. 13 each HPR Glasbase (3 sq rl)
  - m. 1 each Freight to the Job Site
- 9. Howard Elementary School
  - n. 2 each -Stressply Plus FR Mineral surface sheet (75 sq ft per roll)
  - o. 1 each Stressbase 80 Base Sheet (150 sq ft per roll)
  - p. 1 each Garla Prime VOC (5 gallon pail)
  - q. 10 each Flashing Bond Mastic (5 gal pail)
  - r. 2 each Weatherking Plus WC (5 gallon pail)
  - s. 30 each Tuff Stuff Urethane Sealant (10.1 oz tube, white)
  - t. 3 each Garmesh (150 'x 6" roll)
  - u. 13 each Pyramic Plus Lo Acrylic Coating (55 gallon drum)
  - v. 10 each Uni Bond ST, 4" x50' rl
  - w. 5 each Standard Roofing Granule (50lb bag)
  - x. 10 each Garla Flex Mastic (10 oz tube)
  - y. 15 each LiquiTec Base Coat (4.5 gallon pail)
  - z. 15 each LiquiTec Top Coat (4.5 gallon pail)

Bid No.012921-Roof Coating Projects at Multiple School Sites

OWNER FURNISHED CONTRACTOR INSTALLED

01 64 00 - 2

- D. The point of exterior access must be approved by the owner.
- E. Entrances: Keep all entrances serving the building clear and available to the owner, owner's employees, and emergency vehicles.
- F. Use of existing building: Maintain existing building in a weather tight condition throughout the construction period. Repair damage caused by construction operations. Protect building and occupants during construction.
- G. Vehicle Parking: Contractor parking is available on site and will need to be approved by the owner.
- H. Assume full responsibility for protection and safekeeping of materials stored on premises. Coordinate the location of materials and equipment to be stored on premises. Provide barricades, barriers, and enclosures as required to ensure safety.

### 1.7 OWNERS OCCUPANCY REQUIREMENTS

- A. The owner will occupy the building during the entire construction phase. Cooperate with the owner during construction operations to minimize owner conflicts and facilitate owner usage. Perform the work as to not interfere with owners operations.
- B. A minimum of 72 hours notice is needed for all activities that will affect the owners operations.

#### 1.8 WORK RESTRICTIONS

- A. On site work hours: Work shall generally be performed from the hours of 7:00 am 5:00 pm Monday through Friday except as otherwise indicated or approved by the owner.
- B. Weekend hours, early morning hours, utility shut down, and noisy activity requires owner's authorization a minimum of 72 hours in advance.

#### 1.9 UNIT PRICES

- A. The following unit prices will be used to add or deduct from the total contract amount.
  - 1. Replacement of wood roof decking and fascia board.

#### 10. SCHEDULE OF ALTERNATES

A. None

#### 1.11 PROJECT CONDITIONS

- A. Proceed with roofing work only when existing and forecasted weather conditions will permit a unit of work to be installed in accordance with manufacturer's recommendations and warranty requirements.
- B. Do not apply roofing insulation or membrane to damp deck surface.
- C. Do not expose materials subject to water or solar damage in quantities greater than can be weatherproofed during same day.

#### 1.12 SEQUENCING AND SCHEDULING

- A. Sequence installation of roofing with related units of work specified in other sections to ensure that roof assemblies, including roof accessories, flashing, trim and joint sealers, are protected against damage from effects of weather, corrosion and adjacent construction activity.
- B. Complete all roofing field assembly work each day. Phased construction will not be accepted. Phased construction refers to the application of the roof insulation board, ply sheet membrane, and cap sheet membrane installed in the same day.

C. Due to the cure time needed for the roofing system prior to the acrylic coating scheduling of work past the completion date will need to be reviewed. Work can only be completed during weekends or off hours unless specifically approved by the Owner.

### 1.13 PROJECT TIMELINE

- A. Advertised:
- B. Advertised:
- C. Pre-Bid Meeting: @ am

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- D. Last Day for Questions:
- E. Bid Date: @ pm
- F. Board Meeting for Award:
- G. Project Start: June 14, 2021
- H. Project Completion: August 13, 2021

END OF SECTION 01 11 00 - SUMMARY OF WORK

#### SECTION 06 10 00 ROUGH CARPENTRY

#### PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and other Division-1 Specification sections, apply to work of this section.
- B. Related work specified elsewhere:
  - 1. Division 01: Summary of Work
  - 2. Division 07: Modified Built Up Roofing
  - 3. Division 07: Coping System
  - Division 07: Sheet Metal Flashing and Trim
  - 5. Division 09: Painting

#### 1.2 SUMMARY:

A. This portion of the specification sets forth the general requirements, including the quality and type of materials required for the installation of all pressure treated and non pressure treated lumber used for wood curbs, nailing strips, miscellaneous blocking material, unexposed fillers, fascia, edging strips, deck replacement, etc

### 1.3 STORAGE:

A. All material specified herein shall be stored (after delivery to the site) so that it will be fully protected from damage and weather, and shall be stacked to prevent damage. All lumber shall be fully protected to maintain the original required moisture content as specified in item titled "Moisture Content".

#### 1.4 OTHER REQUIREMENTS:

A. Dimensions indicated on the drawings are nominal dimensions (except where details show actual sizes) and shall be subject to the standard reductions required for surfacing or tolerances permitted by the grading rules. Unless otherwise indicated on drawings, all material shall be S4S (surfaced four sides).

#### 1.5 PROTECTION:

A. All finished work shall be adequately protected against damage from any source.

#### 1.6 COORDINATION:

A. Carpenters shall coordinate their work with that of the other trades so that progress continues without interruption.

#### PART 2 - PRODUCTS

Bid NO.012921-Roof Coating Projects at Multiple School Sites SECTION 06 10 00 – ROUGH CARPENTRY

### 2.1 WOOD - FRAMING AND CURBS:

### A. GRADING RULES, GRADES, AND SPECIES

 Lumber: Southern Pine, yellow pine, Douglas fir, spruce, ponderosa pine, larch or Hemlock and shall meet the following minimum grade requirement of construction standard (75% #1 and 25% #2); free from warping and visible decay. Lumber shall be graded according to the standard grading rules of the Southern Pine Inspection Bureau, the West Coast Lumber Inspection Bureau, or the Western Wood Products Association.

### B. MOISTURE CONTENT

1. All lumber shall be air-dried or kiln-dried before treatment, so that the moisture content is not more than 19%. After treatment, it shall be kiln-dried at temperatures not exceeding 160 degrees F. (71 degrees C) so that the moisture content is not more than 19% at time of shipment

## C. DECAY-RESISTANT TREATMENT:

- 1. Lumber in contact with roofing or acting as fascias, and all other exterior lumber, shall be pressure-treated with a waterborne preservative in accordance with AWPA Specification P5. Creosote and oil-borne preservatives are not acceptable.
- 2. Treating processes, material conditions, plant equipment, and other pertinent requirements shall conform to AWPA Specifications C1 and C2 for specific kind of lumber and type of preservative to be used. Retention shall be as required for intended use.
- 3. All treated lumber shall bear the mark of a code recognized third party agency such as the AWPA.

### D. PLYWOOD:

Grade: CDX or Cyme exterior Grade. Description: 5/8" thick

## E. WOOD SIDING:

1. T 111 or approved equal.

### 2.2 MECHANICAL FASTENERS:

### A. WOOD TO STEEL:

- 1. Acceptable Manufacturers:
  - a. Roofgrip screw with Climaseal coating; plastic disc Buildex Div. of ITW, Itasca, IL.
  - b. Dekfast screw with Sentri coating: plastic disc Construction Fasteners, Inc., Wyomissing, PA.
  - c. Fabco Fastening Systems, West Newton, PA: Insul-Fixx screw with Fabcote coating; plastic plate, Plate-Fixx screw with Fabcote coat; plastic disc.
  - d. Kwik-Deck screw with Oxyseal coating; plastic disc Atlas Bolt & Screw Div., Trans Union Fastener Corp., Ashland, OH.

Bid NO.012921-Roof Coating Projects at Multiple School Sites SECTION 06 10 00 – ROUGH CARPENTRY

- 2. Set each subsequent layer of insulation in insulation adhesive adhered per the roofing system manufactures recommendations.
- H. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches in each direction. Loosely butt cover boards together and fasten to roof deck. Tape joints if required by roofing manufacturer.
- I. Apply insulation adhesive to underside and immediately bond cover board to substrate.
- J. Approved insulation board shall be fully attached to the deck with an approved mechanical fastening system. As a minimum, the amount of fasteners shall be in accordance with manufacturer's recommendation ASCE 7-16. Otherwise, a minimum of one fastener per two square feet shall be installed.
- K. Filler pieces of insulation require at least two fasteners per piece if size of insulation is less than four square feet.
- L. Spacing pattern of fasteners shall be as per manufacturer's recommendations to meet the ASCE 7-16 requirements. Placement of any fastener from edge of insulation board shall be a minimum of three inches, and a maximum of six (6) inches.
- M. Minimum penetration into deck shall be as recommended by the fastener manufacturer. There is a one (1) inch minimum for metal, wood and structural concrete decks where not specified by the manufacturer. For gypsum and cement-wood fiber decks, penetration shall be determined from pull-out test results with a minimum penetration of one and one-half (1 ½) inches.
- N. Gypsum and cementitious wood fiber decks: Where the roof deck is visible from the building interior, the contractor shall ensure no penetration of fasteners through underside of the deck. Any holes or spalling caused by fastener installation shall be repaired by the roofing contractor. Where the new roof system thickness exceeds an amount so that a minimum of 1 ½ of penetration cannot be achieved with an Olympic TB Fastener, or approved equivalent, then (and only then) toggle bolts may be used to secure installation to the deck.
- O. Tape joints of insulation as per manufacturer's requirements.
- P. Attachment with Insulation Adhesive Approved by Factory Mutual (FM).
- Q. Ensure all surfaces are clean, dry, free of dirt, debris, oils, loose ore embedded gravel, unadhered coatings, deteriorated membrane and other contaminants that may inhibit adhesion.
- R. Apply insulation adhesive directly to the substrate using a ribbon pattern with one quarter to one half (1/4-1/2) inch wide beads 12 inches o.c., using either the manual applicator or an automatic applicator, at a rate of one (1) gallon per one hundred (150) square feet per cartridge.
- S. Immediately place insulation boards into wet adhesive. Do not slide boards into place. Do not allow the adhesive to skin over before installing insulation boards.

- T. Briefly step each board into place to ensure contact with the adhesive. Substrates with irregular surfaces may prevent the insulation board from making positive contact with the adhesive. Relief cuts or temporary weights may be required to ensure proper contact.
- U. All boards shall be cut and fitted where the roof deck intersects a vertical surface. The boards shall be cut to fit a minimum of one quarter (1/4) inch away from the vertical surface.
- V. Tape joints of insulation as per manufacturer's requirements.

#### 4. CLEANING

A. Remove debris and cartons from roof deck. Leave insulation clean and dry, ready to receive roofing membrane.

#### 5. CONSTRUCTION WASTE MANAGEMENT

A. Remove and properly dispose of waste products generated during installation. Comply with requirements of authorities having jurisdiction.

#### END OF SECTION

#### SECTION 07 55 00 MODIFIED BITUMINOUS MEMBRANE ROOFING

#### **1.GENERAL**

#### 1.1. SECTION INCLUDES

- A. Includes all labor, materials, and equipment to install a modified bitumen roof system over the properly prepared substrate.
- B. Includes a new cold applied 2-ply asphalt roofing system with all accessories as needed for a complete warrantable roofing system.

#### 1.2. RELATED SECTIONS

- A. Section 061000 Rough Carpentry
- B. Section 072200 Insulation Board
- C. Section 075600 Roofing Restoration System
- D. Section 076200 Sheet Metal Flashing and Trim
- E. Section 076201 Coping System
- F. Section 077100 Manufactured Roof Specialties
- G. Section 077240 Roof Hatches

#### 1.3. REFERENCES

- A. ASTM D 41 Standard Specification for Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing.
- B. ASTM D 312 Standard Specification for Asphalt used in Roofing.
- C. ASTM D 451 Standard Test Method for Sieve Analysis of Granular Mineral Surfacing for Asphalt Roofing Products.
- D. ASTM D 1970 Specification for Sheet Materials, Self-Adhering Polymer Modified Bituminous, Used as Steep Roofing Underlayment for Ice Dam Protection.
- E. ASTM D 1079 Standard Terminology Relating to Roofing, Waterproofing and Bituminous Materials.
- F. ASTM D 1863 Standard Specification for Mineral Aggregate Used as a Protective Coating for Roofing.
- G. ASTM D 2178 Standard Specification for Asphalt Glass Felt Used in Roofing and Waterproofing.
- H. ASTM D 2822 Standard Specification for Asphalt Roof Cement.
- I. ASTM D 4601 Standard Specification for Asphalt Coated Glass Fiber Base Sheet Used in Roofing.
- J. ASTM D 5147 Standard Test Method for Sampling and Testing Modified Bituminous Sheet

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Materials.

- K. ASTM D 6162 Standard Specification for Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using a Combination of Polyester and Glass Fiber Reinforcements.
- L. ASTM D 6163 Standard Specification for Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using Glass Fiber Reinforcements.
- ASTM D 6164 Standard Specification for Styrene Butadiene Styrene (SBS) Modified M. Bituminous Sheet Materials Using Polyester Reinforcements.
- N. ASTM E 108 - Standard Test Methods for Fire Test of Roof Coverings
- Ο. Factory Mutual Research (FM): Roof Assembly Classifications.
- Ρ. National Roofing Contractors Association (NRCA): Roofing and Waterproofing Manual.
- Q. Sheet Metal and Air Conditioning Contractors National Association, Inc. (SMACNA) -Architectural Sheet Metal Manual.
- R. Underwriters Laboratories, Inc. (UL): Fire Hazard Classifications.
- S. Warnock Hersey (WH): Fire Hazard Classifications.
- Τ. ANSI-SPRI ES-1 Wind Design Standard for Edge Systems used with Low Slope Roofing Systems.
- ASCE 7, Minimum Design Loads for Buildings and Other Structures U.
- V. UL - Fire Resistance Directory.
- FM Approvals Roof Coverings and/or RoofNav assembly database. W.
- California Title 24 Energy Efficient Standards. Х

#### **DESIGN / PERFORMANCE REQUIREMENTS** 1.4.

- Perform work in accordance with all federal, state and local codes. A.
- Exterior Fire Test Exposure: Roof system shall achieve a UL, FM or WH Class rating for roof B. slopes indicated on the Drawings as follows:
  - Factory Mutual Class A Rating. 1.
  - Underwriters Laboratory Class A Rating. 2.
  - Warnock Hersey Class A Rating. 3.
- Design Requirements: Submit calculations from manufacturers engineering department prior C. to the start of the project. All items below must be addressed per ASCE 7-16 and approved as part of the submittal package specific to the geographical location of this project.
  - Uniform Wind Uplift Load Capacity 1.
    - Installed roof system shall withstand negative (uplift) design wind loading a pressures complying with the following criteria.
      - Design Code: ASCE 7-16, Method 2 for Components and Cladding. 1.
      - 2. Importance Category: III
        - a.
      - Importance Factor of: 3.

- a. 1.0
- 4. Wind Speed: 120 mph
- 5. Ultimate Pullout Value: 540 pounds per each of the fastener
- 6. Exposure Category:
  - a. C.
- 7. Design Roof Height: 20 feet.
- 8. Minimum Building Width: 30 feet.
- 9. Roof Pitch: 1/4 :12.
- 10. Roof Area Design Uplift Pressure:
  - a. Zone 1 Field of roof 20 psf
  - b. Zone 2 Eaves, ridges, hips and rakes 33.6 psf
  - c. Zone 3 Corners 33.6 psf
- 2. Snow Load: N/A psf.
- 3. Live Load: 20 psf, or not to exceed original building design.
- 4. Dead Load:
  - a. Installation of new roofing materials shall not exceed the dead load capacity of the existing roof structure.
- D. Energy Star: Roof System shall comply with the initial and aged reflectivity required by the U.S. Federal Government's Energy Star program.
- E. LEED: Roof system shall meet the reflectivity and emissivity criteria to qualify for one point under the LEED credit category, Credit 7.2, Landscape & Exterior Design to Reduce Heat Island - Roof.
- F. Roof System membranes containing recycled or bio-based materials shall be third party certified through UL Environment.
- G. Roof system shall have been tested in compliance with the following codes and test requirements: Submit all supporting data as noted below prior to the start of the project.
  - 1. Miami-Dade County:
    - a. Torch and Mop Membrane Systems Over
    - 1. Steel Decks N.O.A.
    - b. Roofing Underlayments
      - 1. Garland Underlayments N.O.A.
    - c. Roofing Cements and Coatings
      - 1. Garland Coatings and Mastics N.O.A.
  - 2. Cool Roof Rating Council:
    - a. CRRC Directory: CRRC 0700-0028
  - 3. Underwriters Laboratories:
    - a. Certification: 11040005 / 11040025
  - 4. Warnock Hersey
    - a. ITS Directory of Listed Products
  - 5. FM Approvals:
    - a. RoofNav Website

#### 1.5. SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation instructions.
- C. Shop Drawings: Submit shop drawings including installation details of roofing, flashing, fastening, insulation and vapor barrier, including notation of roof slopes and fastening

patterns of insulation and base modified bitumen membrane, prior to job start.

- D. Design Pressure Calculations: Submit design pressure calculations for the roof area in accordance with ASCE 7-16 and local Building Code requirements. Include a roof system attachment analysis report, certifying the system's compliance with applicable wind load requirements before Work begins. Report shall be signed and sealed by a Professional Engineer registered in the State of the Project who has provided roof system attachment analysis for not less than 5 consecutive years.
- E. Recycled or Bio-Based Materials: Provide third party certification through UL Environment of roof System membranes containing recycled or bio based materials
- F. Verification Samples: For each modified bituminous membrane ply product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, color, and patterns.
- G. Provide written certification from the roofing system manufacturer certifying the applicator is currently authorized to install the specified roof system and ability to provide the specified warranty.
- H. Sample Warranty: Provide an unexecuted copy of the warranty specified for this project clearly stating the terms required of the owner, contractor, and manufacturer.
- I. Manufacturer's Certificates: Provide to certify products meet or exceed specified requirements.
- J. Inspection Certification: Submit a letter signed by an officer of the manufacturer certifying that the manufacture will provide weekly project inspections throughout the course of construction.
- K. Test Reports: Submit test reports, prepared by an independent testing agency, for all modified bituminous sheet roofing, indicating compliance with ASTM D5147.
- L. Manufacturer's Fire Compliance Certificate: Certify that the roof system furnished is approved by Factory Mutual (FM), Underwriters Laboratories (UL), Warnock Hersey (WH) or approved third party testing facility in accordance with ASTM E108, Class A for external fire and meets local or nationally recognized building codes.
- M. Closeout Submittals: Provide manufacturer's maintenance instructions that include recommendations for periodic inspection and maintenance of all completed roofing work. Provide product warranty executed by the manufacturer. Assist Owner in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance on roofing and associated work.

#### 1.6. QUALITY ASSURANCE

- A. Perform Work in accordance with NRCA Roofing and Waterproofing Manual.
- B. Manufacturer Qualifications: Company specializing in manufacturing products specified with documented ISO 9001 certification and minimum of twelve years of documented experience and must not have been in Chapter 11 bankruptcy during the last five years.
- C. Installer Qualifications: Company specializing in performing Work of this section with minimum five years documented experience and a certified Pre-Approved Garland Contractor.
- D. Installer's Field Supervision: Maintain a full-time Supervisor/Foreman on job site during all phases of roofing work while roofing work is in progress.

- E. Product Certification: Provide manufacturer's certification that materials are manufactured in the United States and conform to requirements specified herein, are chemically and physically compatible with each other, and are suitable for inclusion within the total roof system specified herein.
- F. Source Limitations: Obtain all components of roof system from a single manufacturer. Secondary products that are required shall be recommended and approved in writing by the roofing system Manufacturer. Upon request of the Architect or Owner, submit Manufacturer's written approval of secondary components in list form, signed by an authorized agent of the Manufacturer.

### 1.7. PRE-INSTALLATION MEETINGS

- A. Convene minimum two weeks prior to commencing Work of this section.
- B. Review installation procedures and coordination required with related Work.
- C. Inspect and make notes of job conditions prior to installation:
  - 1. Record minutes of the conference and provide copies to all parties present.
  - 2. Identify all outstanding issues in writing designating the responsible party for follow-up action and the timetable for completion.
  - 3. Installation of roofing system shall not begin until all outstanding issues are resolved to the satisfaction of the Owner and Architect.

### 1.8. DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store products in manufacturer's unopened packaging with labels intact until ready for installation.
- B. Store all roofing materials in a dry place, on pallets or raised platforms, out of direct exposure to the elements until time of application. Store materials at least 4 inches above ground level and covered with "breathable" tarpaulins.
- C. Stored in accordance with the instructions of the manufacturer prior to their application or installation. Store roll goods on end on a clean flat surface except store KEE-Stone FB 60 rolls flat on a clean flat surface. No wet or damaged materials will be used in the application.
- D. Store at room temperature wherever possible, until immediately prior to installing the roll. During winter, store materials in a heated location with a 50 degree F (10 degree C) minimum temperature, removed only as needed for immediate use. Keep materials away from open flame or welding sparks.
- E. Avoid stockpiling of materials on roofs without first obtaining acceptance from the Architect/Engineer.
- F. Adhesive storage shall be between the range of above 50 degree F (10 degree C) and below 80 degree F (27 degree C). Area of storage shall be constructed for flammable storage.

#### 1.9. COORDINATION

A. Coordinate Work with installing associated metal flashings as work of this section proceeds.

#### 1.10. PROJECT CONDITIONS

A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

### 1.11. WARRANTY

- A. Upon completion of the work, provide the Manufacturer's written and signed NDL Warranty, warranting that, if a leak develops in the roof during the term of this warranty, due either to defective material or defective workmanship by the installing contractor, the manufacturer shall provide the Owner, at the Manufacturer's expense, with the labor and material necessary to return the defective area to a watertight condition.
  - 1. Warranty Period:
    - a. 30 years from date of acceptance.
- B. Installer is to guarantee all work against defects in materials and workmanship for a period indicated following final acceptance of the Work.
  - 1. Warranty Period:
    - a. 3 years from date of acceptance.

### 2.PRODUCTS

#### 2.1. MANUFACTURERS

- A. Acceptable Manufacturer: The Garland Company, Inc.; 3800 E. 91st St., Cleveland, OH 44105. Local Representative: Richard Jones Phone: (559) 647-1196. rjones@garlandind.com Web Site: www.garlandco.com.
- B. Requests for substitutions will not be considered for this project. District Standard.

#### 2.2. COLD APPLIED 2-PLY ROOF SYSTEM

- A. Insulation Base Layers:
  - 1. Polyisocyanurate roof board insulation. Install in multiple layers staggering all seams per manufactures details. Install with mechanical fasteners per ASCE 7-16 wind uplift calculations.
  - 2. R- Value: N/A, minimum thickness N/A
- B. Insulation Top Layer:
  - One layer of six side primed ½" woodfiber insulation board. Install with screws and plates per ASCE 7-16 wind uplift requirements.
- Base (Ply) Sheet: One ply bonded to the prepared substrate with Interply Adhesive:
  StressBase 80:
- D. Modified Cap (Ply) Sheet: One ply bonded to the prepared substrate with Interply Adhesive:
  1. StressPly Plus FR Mineral:
- E. Interply Adhesive:1. Weatherking Plus WC:
- F. Flashing Base Ply: One ply bonded to the prepared substrate with Flashing Ply Adhesive:
  1. StressBase 80:
- G. Flashing Cap (Ply) Sheet: One ply bonded to the prepared substrate with Flashing Ply Adhesive:
  - 1. StressPly Plus FR Mineral:
- H. Flashing Ply Adhesive:
  - 1. Flashing Bond Flashing Adhesive:

- I. Surfacing:
  - 1. Pyramic Plus Lo Acrylic Coating

### 2.3. ACCESSORIES:

- A. Roof Insulation Base Layer(s): Provide roof insulation as specified in accordance with Section 072200. (Base layer is to be mechanically attached per ASCE 7-16)
- B. Tapered Insulation System / Crickets: Per the final approved plan set slope to drain minimum 1/2" per foot.
- C. Roof Insulation Top Layer: Provide one layer of ½" six side primed Blue Ridge Structodek High Density Fiberboard Roof Insulation. ASTM C 208, Type II. Install in insulation adhesive.
- D. Vapor Retarder: Red Rosin Paper; Install layer rosin sheet shingled uniformly to achieve one ply over the entire prepared substrate. Shingle in direction of slope of roof to shed water on each area of roof.
  - 1. HPR Glasbase by The Garland Company
    - a. Weight 75 lb./roll
    - b. Size 300 square feet p/roll
    - c. Nominal Thickness 55 mils
- E. Nails and Fasteners: Non-ferrous metal or galvanized steel, except that hard copper nails shall be used with copper; aluminum or stainless steel nails shall be used with aluminum; and stainless steel nails shall be used with stainless steel, Fasteners shall be self-clinching type of penetrating type as recommended by the deck manufacturer. Fasten nails and fasteners flush-driven through flat metal discs not less than 1 inch (25 mm) diameter. Omit metal discs when one-piece composite nails or fasteners with heads not less than 1 inch (25 mm) diameter are used.
- F. Walkway Pads As recommended and furnished by the membrane manufacturer set in approved adhesive to control foot traffic on roof top surface and provide a durable system compliant non-slip walkway.
  - 1. TrafGuard Roof Walkway Pads by Viking Products Group
    - a. ½" x 3' x 4'
    - b. In absence of a clear defined walkway plan in the project documents install walk way pads in a path from all roof access points to and around all HVAC and serviceable mechanical equipment, to and around roof hatches, and as designated by the owner.
- G. Urethane Sealant Hybrid Tuff-Stuff MS: One part, non-sag sealant as approved and furnished by the membrane manufacturer for moving joints.
  - 1. Tensile Strength, ASTM D 412: 250 psi
  - 2. Elongation, ASTM D 412: 450%
  - 3. Hardness, Shore A ASTM C 920: 35
  - 4. Adhesion-in-Peel, ASTM C 92: 30 pli
- H. Sealant Green-Lock Structural Adhesive: Single component, 100% solids structural adhesive as furnished and recommended by the membrane manufacturer.
  - 1. Elongation, ASTM D 412: 300%
  - 2. Hardness, Shore A, ASTM C 920: 50
  - 3. Shear Strength, ASTM D 1002: 300 psi
- I. Butyl Tape: 100% solids, asbestos free and compressive tape designed to seal as recommended and furnished by the membrane manufacturer.

- J. Glass Fiber Cant Glass Cant: Continuous triangular cross Section made of inorganic fibrous glass used as a cant strip as recommended and furnished by the membrane manufacturer.
- K. Roof Deck Insulation Adhesive: Insul-Lock HR Dual-component, high rise foam adhesive with 45% rapidly renewable material content as recommended by roofing manufacturer and approved by FM indicated ratings.
  - 1. Tensile Strength (ASTM D412).....250 psi
  - 2. Density (ASTM D1875)......8.5 lbs./gal.
  - 3. Viscosity (ASTM D2556).....22,000 to 60,000 cP.
  - 4. 2 'Peel Strength (ASTM D903).....17 lb/in.
  - 5. 3 'Flexibility (ASTM D816)..... Pass @ -70°F

### 2.4. EDGE TREATMENT AND ROOF PENETRATION FLASHINGS

- A. Pre-Manufactured Edge Metal Finishes:
  - 1. Exposed and unexposed surfaces for mill finish flashing, fascia, and coping cap, as shipped from the mill
  - 2. Exposed surfaces for coated panels:
    - Steel Finishes: fluorocarbon finish. Epoxy primer baked both sides, .2-.25 mils thickness as approved by finish coat manufacturer.
      Weathering finish as referred by National Coil Coaters Association (NCCA).
      Provided with the following properties.
      - 1. Pencil Hardness: ASTM D3363, HB-H / NCCA II-2.
      - 2. Bend: ASTM D-4145, O-T / NCCA II-19
      - 3. Cross-Hatch Adhesion: ASTM D3359, no loss of adhesion
      - 4. Gloss (60 deg. angle): ASTM D523, 25+/-5%
      - 5. Reverse Bend: ASTM D2794, no cracking or loss of adhesion
      - 6. Nominal Thickness: ASTM D1005
- B. Flashing Boot Rubbertite Flashing Boot: Neoprene pipe boot for sealing single or multiple pipe penetrations adhered in approved adhesives as recommended and furnished by the membrane manufacturer.
- C. Vents and Breathers: Heavy gauge aluminum and fully insulated vent that allows moisture and air to escape but not enter the roof system as recommended and furnished by the membrane manufacturer.
- D. Pitch pans, Rain Collar 24 gauge stainless or 20oz (567gram) copper. All joints should be welded/soldered watertight. See details for design.
- E. Drain Flashings should be 4lb (1.8kg) sheet lead formed and rolled.
- F. Plumbing stacks should be 4lb (1.8kg) sheet lead formed and rolled. <u>All plumbing stacks are to have the factory lead caps / counter flashing installed</u>. Caulking and banding will not be acceptable on open top pipe penetrations. On field fabricated flashings where a lead cap can't be applied a lead umbrella flashing is to be installed. Caulking and banding will be required with the specified sealant.
- G. Liquid Flashing Tuff-Flash: An asphaltic-polyurethane, low odor, liquid flashing material designed for specialized details unable to be waterproofed with typical modified membrane flashings.
  - 1. Tensile Strength, ASTM D 412: 400 psi
  - 2. Elongation, ASTM D 412: 300%
  - 3. Density @77 deg. F 8.5 lb/gal typical

- H. Fabricated Flashings: Fabricated flashings and trim are specified in Section 07620.
  - 1. Fabricated flashings and trim shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the CDA Copper Development Association "Copper in Architecture - Handbook" as applicable.
- I. Manufactured Roof Specialties: Shop fabricated copings, fascia, gravel stops, control joints, expansion joints, joint covers and related flashings and trim are specified in Section 07710.
  - Manufactured roof specialties shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the NRCA "Roofing and Waterproofing Manual" as applicable.

### 3.EXECUTION

### 3.1. EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. Inspect and approve the deck condition, slopes and fastener backing if applicable, parapet walls, expansion joints, roof drains, stack vents, vent outlets, nailers and surfaces and elements.
- C. Verify that work penetrating the roof deck, or which may otherwise affect the roofing, has been properly completed.
- D. If substrate preparation and other conditions are the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

### 3.2. PREPARATION

- A. General: Clean surfaces thoroughly prior to installation.
  - 1. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
  - 2. Fill substrate surface voids that are greater than 1/4 inch wide with an acceptable fill material.
  - 3. Roof surface to receive roofing system shall be smooth, clean, free from loose gravel, dirt and debris, dry and structurally sound.
  - 4. Wherever necessary, all surfaces to receive roofing materials shall be power broom and vacuumed to remove debris and loose matter prior to starting work.
  - 5. Do not apply roofing during inclement weather. Do not apply roofing membrane to damp, frozen, dirty, or dusty surfaces.
  - 6. Fasteners and plates for fastening components mechanically to the substrate shall provide a minimum pull-out capacity of 300 lbs. (136 k) per fastener. Base or ply sheets attached with cap nails require a minimum pullout capacity of 40 lb. per nail.
  - 7. Prime decks where required, in accordance with requirements and recommendations of the primer and deck manufacturer.
  - 8. Dimensional wood deck shall be minimum 1 inch (25 mm) thick, knotholes and cracks larger than 1/4 inch shall be covered with sheet metal. All boards shall be appropriately nailed and have adequate end bearing to the centers of beams/rafters. Lumber shall be kiln dried.
  - 9. Plywood shall be a minimum 15/32 inch (11.9 mm) thick and conform to the standards and installation requirements of the American Plywood Association (APA).
  - 10. In all retrofit roof applications, it is required that deck be inspected for defects. Any defects are to be corrected per the deck manufacturer's recommendations and standards of the APA/Engineered Wood Association prior to new roof application.
  - 11. Light metal wall ties or other structural metal exposed on top of the wood deck shall be covered with one ply of a heavy roofing sheet, such as HPR Glasbase Base Sheet,

extending 2 inches to 6 inches (51 mm to 152 mm) beyond the metal in all directions. Nail in place before applying the base ply.

#### 3.3. INSTALLATION - GENERAL

- A. Install modified bitumen membranes and flashings in accordance with manufacturer's instructions and with the recommendations provided by the National Roofing Contractors Association's Roofing & Waterproofing Manual, the Asphalt Roofing Manufacturers Association, and applicable codes.
- B. General: Avoid installation of modified bitumen membranes at temperatures lower than 40-45 degrees F. When work at such temperatures unavoidable use the following precautions:
  - Take extra care during cold weather installation and when ambient temperatures are affected by wind or humidity, to ensure adequate bonding is achieved between the surfaces to be joined. Use extra care at material seam welds and where adhesion of the applied product to the appropriately prepared substrate as the substrate can be affected by such temperature constraints as well.
  - 2. Unrolling of cold materials, under low ambient conditions must be avoided to prevent the likelihood of unnecessary stress cracking. Rolls must be at least 40 degrees F at the time of application. If the membrane roll becomes stiff or difficult to install, it must be replaced with roll from a heated storage area.
- C. Commence installation of the roofing system at the lowest point of the roof (or roof area), working up the slope toward the highest point. Lap sheets shingle fashion so as to constantly shed water
- D. All slopes greater than 2:12 require back-nailing to prevent slippage of the ply sheets. Use ring or spiral-shank 1 inch cap nails, or screws and plates at a rate of 1 fastener per ply (including the membrane) at each insulation stop. Place insulation stops at 16 ft o.c. for slopes less than 3:12 and 4 feet o.c. for slopes greater than 3:12. On non-insulated systems, nail each ply directly into the deck at the rate specified above. When slope exceeds 2:12, install all plies parallel to the slope (strapping) to facilitate backnailing. Install 4 additional fasteners at the upper edge of the membrane when strapping the plies.

#### 3.4. INSULATION INSTALLATION

- A. Comply with built-up roofing manufacturer's written instructions, as submitted and reviewed by Architect during the submittal process, for installing roof insulation.
- B. (Wood Decks Only) Install one lapped rosin sheet course and mechanically fasten to substrate according to built-up roofing manufacturer's written instructions and as called for in these specifications and on the drawings.
- C. Insulation Cant Strips: Install and secure preformed 45-degree insulation cant strips at junctures of built-up roofing with vertical surfaces or angle changes greater than 45 degrees.
- D. Install tapered insulation under area of roofing to conform to slopes indicated.
- E. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch with insulation.
  - 1. Cut and fit insulation within 1/4 inch of nailers, projections, and penetrations.

- F. Install insulation under area of roofing to achieve required thickness. Where overall insulation thickness is 2.7 inches or greater, install two or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches in each direction.
- G. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.
- H. Mechanically Fastened and Adhered Insulation: Install first layer of insulation to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.
  - 1. Fasten first layer of insulation to resist uplift pressure at corners, perimeter, and field of roof.
    - a. Field: 16 screws per 4 foot by 8 foot panel (2 square feet per screw).
    - Perimeter: 24 screws per 4 foot by 8 foot panel (1.33 square feet per screw).
    - c. Corners: 32 screws per 4 foot by 8 foot panel (1 square foot per screw).
  - 2. Set each subsequent layer of insulation in Insuloc Insulation Adhesive by The Garland Company.
- I. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches in each direction. Loosely butt cover boards together and adhere to base layer insulation. Tape joints if required by roofing manufacturer.
  - Apply insulation adhesive to underside and immediately bond cover board to substrate.

## 3.5. INSTALLATION COLD APPLIED ROOF SYSTEM

- Base Ply: Cut base ply sheets into 18 foot lengths and allow plies to relax before installing. Install base sheet in Interply Adhesive: applied at the rate required by the manufacturer. Shingle base sheets uniformly to achieve one ply throughout over the prepared substrate. Shingle in proper direction to shed water on each large area of roofing.
- 2. Lap ply sheet ends 8 inches. Stagger end laps 12 inches minimum.
- 3. Solidly bond to the substrate and adjacent ply with specified cold adhesive at the rate of 2 to 2-1/2 gallons per 100 square feet.
- 4. Roll must push a puddle of adhesive in front of it with adhesive slightly visible at all side laps. Use care to eliminate air entrapment under the membrane.
- 5. Install subsequent rolls of modified across the roof as above with a minimum of 4 inch side laps and 8 inch staggered end laps. Lay modified membrane in the same direction as the underlayers but the laps shall not coincide with the laps of the base layers.
- 6. Extend plies 2 inches beyond top edges of cants at wall and projection bases.
- 7. Install base flashing ply to all perimeter and projection details.
- 8. Allow the one ply of base sheet to cure at least 30 minutes before installing the modified membrane. However, the modified membrane must be installed the same day as the base plies.
- B. Modified Cap Ply(s): Cut cap ply sheets into 18 foot lengths and allow plies to relax before installing. Install in interplay adhesive applied at the rate required by the manufacturer. Shingle sheets uniformly over the prepared substrate to achieve the number of plys

specified. Shingle in proper direction to shed water on each large area of roofing.

- 1. Lap ply sheet ends 8 inches. Stagger end laps 12 inches minimum.
- Solidly bond to the base layers with specified cold adhesive at the rate of 2 to 2-1/2 gallons per 100 square feet.
- 3. Roll must push a puddle of adhesive in front of it with adhesive slightly visible at all side laps. Care should be taken to eliminate air entrapment under the membrane.
- 4. Install subsequent rolls of modified across the roof as above with a minimum of 4 inch side laps and 8 inch staggered end laps. Lay modified membrane in the same direction as the underlayers but the laps shall not coincide with the laps of the base layers.
- Allow cold adhesive to set for 5 to 10 minutes before installing the top layer of modified membrane.
- 6. Extend membrane 2 inches beyond top edge of all cants in full moppings of the cold adhesive as shown on the Drawings.
- C. Fibrous Cant Strips: Provide non-combustible perlite or glass fiber cant strips at all wall/curb detail treatments where angle changes are greater than 45 degrees. Cant may be set in approved cold adhesives, hot asphalt or mechanically attached with approved plates and fasteners.
- D. Wood Blocking, Nailers and Cant Strips: Provide wood blocking, nailers and cant strips as specified in Section 06114.
  - 1. Provide nailers at all roof perimeters and penetrations for fastening membrane flashings and sheet metal components.
  - 2. Wood nailers should match the height of any insulation, providing a smooth and even transition between flashing and insulation areas.
  - 3. Nailer lengths should be spaced with a minimum 1/8 inch gap for expansion and contraction between each length or change of direction.
  - 4. Nailers and flashings should be fastened in accordance with Factory Mutual "Loss Prevention Data Sheet 1- 49, Perimeter Flashing" and be designed to be capable of resisting a minimum force of 200 lbs/lineal foot in any direction.
- E. Metal Work: Provide metal flashings, counter flashings, parapet coping caps and thru-wall flashings as specified in Section 07620 or Section 07710. Install in accordance with the SMACNA "Architectural Sheet Metal Manual" or the NRCA Roofing Waterproofing manual.
- F. Termination Bar: Provide a metal termination bar or approved top edge securement at the terminus of all flashing sheets at walls and curbs. Fasten the bar a minimum of 8 inches (203 mm) o/c to achieve constant compression. Install Tuff Stuff Urethane sealant at the top edge as required.
- G. Flashing Base Ply: Install flashing sheets by the same application method used for the base ply.
  - 1. Seal curb, wall and parapet flashings with an application of mastic and mesh on a daily basis. Do not permit conditions to exist that will allow moisture to enter behind, around or under the roof or flashing membrane.
  - 2. Prepare all walls, penetrations, expansion joints and where shown on the Drawings to be flashed with required primer at the rate of 100 square feet per gallon. Allow primer to dry tack free.
  - 3. Adhere to the underlying base ply with specified flashing ply adhesive unless otherwise specified. Nail off at a minimum of 8 inches (203 mm) o.c. from the finished roof at all vertical surfaces.
  - 4. Solidly adhere the entire flashing ply to the substrate. Secure the tops of all flashings that are not run up and over curb through termination bar fastened at 6 inches (152 mm) O.C. and sealed at top.
  - 5. Seal all vertical laps of flashing ply with a three-course application of trowel-grade mastic and fiberglass mesh.

- 6. Coordinate counter flashing, cap flashings, expansion joints and similar work with modified bitumen roofing work as specified.
- Coordinate roof accessories, miscellaneous sheet metal accessory items, including piping vents and other devices with the roofing system work.
- 8. Secure the top edge of the flashing sheet using a termination bar only when the wall surface above is waterproofed, or nailed 4 inches on center and covered with an acceptable counter flashing.
- H. Flashing Cap Ply:
  - Seal curb, wall and parapet flashings with an application of mastic and mesh on a daily basis. Do not permit conditions to exist that will allow moisture to enter behind, around or under the roof or flashing membrane.
  - 2. Prepare all walls, penetrations, expansion joints and where shown on the Drawings to be flashed with required primer at the rate of 100 square feet per gallon. Allow primer to dry tack free.
  - Adhere to the underlying base flashing ply with specified flashing ply adhesive unless otherwise specified. Nail off at a minimum of 8 inches (203 mm) o.c. from the finished roof at all vertical surfaces.
  - Coordinate counter flashing, cap flashings, expansion joints and similar work with modified bitumen roofing work as specified.
  - Coordinate roof accessories, miscellaneous sheet metal accessory items with the roofing system work.
  - 6. All stripping shall be installed prior to flashing cap sheet installation.
  - Heat and scrape granules when welding or adhering at cut areas and seams to granular surfaces at all flashings.
  - Secure the top edge of the flashing sheet using a termination bar only when the wall surface above is waterproofed, or nailed 4 inches on center and covered with an acceptable counter flashing.
  - Three course all vertical laps and the top edge of the base flashing sheet with Flashing Bond Mastic & Garmesh Webbing. Install white roofing granules into the fresh mastic.
- Roof Walkways: Provide walkways in areas indicated on the drawings / plans or at a minimum;
  - a. Install walk way pads in a path from all roof access points to and around all HVAC and serviceable mechanical equipment, to and around roof hatches, and as designated by the owner.

### 3.6. INSTALLATION OF SURFACING

- A. Prior to installation of surface coating, obtain approval from manufacturer as to work completed. On average, at least 30 days are required prior to final surfacing.
  1. Reflective Coating:
  - Allow all cold applied mastics and coating to properly dry and cure before coating application.
  - Paint all exposed roofing with manufacturer's base coat acrylic coating installed at a rate of one (1.5) gallons per square, back roll entire installation required.
  - c. Paint all exposed roofing with manufacturer's Energy Star top coat acrylic coating installed at a rate of one (1.5) gallons per square, complete coverage for a clean neat appearance is required. Additional coats may be required to achieve complete coverage and proper mil thickness. Coating to be applied in a cross hatch pattern to the base coat.

# 3.7. INSTALLATION EDGE TREATMENT AND ROOF PENETRATION FLASHING

A. Fabricated Flashings: Fabricated flashings and trim are provided as specified in Section 07620.

surfaced, rubber modified roofing membrane reinforced with a fiberglass and polyester composite scrim. ASTM D 6162, Type III Grade G

- a. Tensile Strength, ASTM D 5147
  - 1. 2 in/min. @ 73.4 +/- 3.6 deg. F MD 310 lbf/in XD 310 lbf/in
  - 50 mm/min. @ 23 +/- 2 deg. C MD 54.25 kN/m XD 54.25 kN/m
- b. Tear Strength, ASTM D 5147
  - 1. 2 in/min. @ 73.4 +/- 3.6 deg. F MD 500 lbf XD 500 lbf
  - 2. 50 mm/min. @ 23 +/- 2 deg. C MD 2224 N XD 2224 N
- c. Elongation at Maximum Tensile, ASTM D 5147
  - 1. 2 in/min. @ 73.4 +/- 3.6 deg. F MD 8% XD 8%
  - 2. 50 mm/min. @ 23 +/- 2 deg. C MD 8% XD 8%
- d. Low Temperature Flexibility, ASTM D 5147, Passes -30 deg. F (-34 deg. C)
- C. Interply Adhesive:
  - 1. Weatherking Plus WC: Rubberized, polymer modified cold process asphalt roofing bitumen V.O.C. compliant ASTM D 3019. Performance Requirements:
    - a. Non-Volatile Content ASTM D 4479 78%
    - b. Density ASTM D1475 9.0 lbs./gal.
    - c. Viscosity Stormer ASTM D562 900-1100 grams
    - d. Flash Point ASTM D 93 100 deg. F min. (37 deg. C)
    - e. Slope: up to 2:12
    - f. V.O.C. ASTM D 3960 Less than 250 g/l
    - g. Flash Point ASTM D 93 105 deg. F
    - h. Slope maximum 1:12
- D. Flashing Base Ply:
  - StressBase 80: 80 mil SBS (Styrene-Butadiene-Styrene) rubber modified roofing base sheet reinforced with a fiberglass scrim, performance requirements according to ASTM D 5147.
    - a. Tensile Strength, ASTM D 5147
      - 1. 2 in/min. @ 0 +/- 3.6 deg. F MD 100 lbf/in XD 100 lbf/in
      - 2. 50 mm/min. @ -17.78 +/- 2 deg. C MD 17.5 kN/m XD 17.5 kN/m
    - b. Tear Strength, ASTM D 5147
      - 1. 2 in/min. @ 73.4 +/- 3.6 deg. F MD 110 lbf XD 100 lbf
      - 2. 50 mm/min. @ 23 +/- 2 deg. C MD 489 N XD 444 N
    - c. Elongation at Maximum Tensile, ASTM D 5147
      - 1. 2 in/min. @ 0 +/- 3.6 deg. F MD 4 % XD 4 %
      - 2. 50 mm/min. @ -17.78 +/- 2 deg. C MD 4 % XD 4 %
    - d. Low Temperature Flexibility, ASTM D 5147
      - 1. Passes -40 deg. F (-40 deg. C)
- E. Flashing Ply Adhesive:
  - 1. Flashing Bond: Asphalt roofing mastic V.O.C. compliant, ASTM D 2822, Type II trowel grade flashing adhesive.
    - a. Non-Volatile Content ASTM D 4479 70 min.
    - b. Density ASTM D 1475 8.3 lbs./gal. (1kg/l)
    - c. Flash Point ASTM D 93 103 deg. F (39 deg. C)
- F. Surfacing:
  - 1. Flashing (Cap) Sheet:
    - a. StressPly Plus FR Mineral: 155 mil SBS (Styrene-Butadiene-Styrene) mineral surfaced, rubber modified roofing membrane reinforced with a fiberglass and polyester composite scrim. ASTM D 6162, Type III Grade G
      - 1. Tensile Strength, ASTM D 5147
        - a. 2 in/min. @ 73.4 +/- 3.6 deg. F MD 310 lbf/in XD 310 lbf/in
        - b. 50 mm/min. @ 23 +/- 2 deg. C MD 54.25 kN/m XD 54.25 kN/m

- 2. Tear Strength, ASTM D 5147
  - a. 2 in/min. @ 73.4 +/- 3.6 deg. F MD 500 lbf XD 500 lbf
  - b. 50 mm/min. @ 23 +/- 2 deg. C MD 2224 N XD 2224 N
  - Elongation at Maximum Tensile, ASTM D 5147
    - a. 2 in/min. @ 73.4 +/- 3.6 deg. F MD 8% XD 8%
    - b. 50 mm/min. @ 23 +/- 2 deg. C MD 8% XD 8%
- Low Temperature Flexibility, ASTM D 5147, Passes -30 deg. F (-34 deg. C)
- G. Coating:
  - 1. White Elastomeric Roof Coating:

3.

- a. Pyramic Plus Lo Acrylic Roof Coating: White, Water-Based, Acrylic-Urethane, Non Toxic, Fire Retardant Roof Coating.
  - 1. Non Volatile 63%
  - 2. Density 11.7lb. / gal
  - 3. VOC >50 gal./l
  - 4. Reflectance 0.83
  - 5. Emittance 0.90
  - 6. SRI 104

#### 3.12. OWNER SUPPLIED MATERIALS

- A. The Owner will only supply the quantity listed in the owner supplied materials section of this specification below. All additional materials and accessories will be the full responsibility of the contractor to provide and install per the specification and project requirements.
- B. Any material or accessories required for the installation of the roof system in excess of the Owner provided material must be supplied by the Contractor and added into the bid cost proposal. It is up to the Contractor to determine the precise amount of material required for the completion of this project; and to provide excess material, as required. The cost to handle and fabricate flashing metal from the Owner provided flat stock is contractor's responsibility and to be added into the bid cost proposal.
- C. All required flashings as required per each specification section for plumbing, electrical, gas, etc. will be the Contractors responsibility to provide and install as well as to be included in the bid cost.
- D. All materials not specifically included in the owner supplied materials section will be the responsibility of the contractor to provide and install in compliance with section 075500.
- E. Freight charges of owner supplied materials will be the responsibility of the Owner.
- F. Contractor must coordinate and take delivery of materials, count all materials and ensure it matches the list below, unload and properly locate materials at the job site, and properly protect, cover and store at jobsite.
- G. Contractor must be able to provide certification in writing from roof system manufacturer that the contractor is approved to install the specified roof system and provide all warranty requirements of section 07550.
  - 1. Materials specifically provided by the Owner:
    - a. See Specification Section 016400 OFCI

#### 1.4. SYSTEM DESCRIPTION

- A. Mineral Surface Roof Restoration: Renovation work includes:
  - 1. Surface preparation: Pressure wash the existing surface remove dirt, and debris.
  - 2. Fascia/Gravel Stop Edges: Cut back edges, prime, three course with mastic & mesh, install white roofing granules into fresh mastic.
  - 3. Parapets and Vertical Surfaces: Repair as needed, prime, three course with mastic & mesh all laps, corners & transitions. Install white roofing granules into fresh mastic.
  - 4. Metal Flashings: Repair/Replace metal flashings, pitch pockets, etc.
  - 5. Roof Repairs: Repair blisters, stressed or cracked membrane. Cut back, patch with primer/mastic/membrane.
  - 6. Primer: Prime entire roof surface.
  - 7. Coating: Install white acrylic coating over the entire roof surface.

#### 1.5. SUBMITTALS

- A. Submit under provisions of Section 013000.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.
- C. Shop Drawings: Submit shop drawings including installation details of roofing, flashing, fastening, insulation and vapor barrier, including notation of roof slopes and fastening patterns of insulation and base modified bitumen membrane, prior to job start.
- D. LEED Submittals: Provide documentation of how the requirements of Credit will be met:
  - 1. List of proposed materials with recycled content. Indicate post-consumer recycled content and pre-consumer recycled content for each product having recycled content.
  - Product data and certification letter indicating percentages by weight of postconsumer and pre-consumer recycled content for products having recycled content.
  - Product reflectivity and emissivity criteria to qualify for one point under the LEED credit category, Credit 7.2, Landscape & Exterior Design to Reduce Heat Island -Roof.
- E. Verification Samples: For each product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, and color.
- F. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- G. Provide written certification from the roofing system manufacturer certifying the applicator is currently authorized to install the specified roof system and ability to provide the specified warranty.
- H. Sample Warranty: Provide an unexecuted copy of the warranty specified for this project clearly stating the terms required of the owner, contractor, and manufacturer.
- I. Closeout Submittals: Provide manufacturer's maintenance instructions that include recommendations for periodic inspection and maintenance of all completed roofing work. Provide product warranty executed by the manufacturer. Assist Owner in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance on roofing and associated work.

#### 1.6. QUALITY ASSURANCE

- B. Store all roofing materials in a dry place, on pallets or raised platforms, out of direct exposure to the elements until time of application. Store materials at least 4 inches above ground level and covered with "breathable" tarpaulins.
- C. Stored in accordance with the instructions of the manufacturer prior to their application or installation. Store roll goods on end on a clean flat surface. No wet or damaged materials will be used in the application.
- D. Store at room temperature wherever possible, until immediately prior to installing the roll. During winter, store materials in a heated location with a 50 degree F (10 degree C) minimum temperature, removed only as needed for immediate use. Keep materials away from open flame or welding sparks.
- E. Avoid stockpiling of materials on roofs without first obtaining acceptance from the Architect/Engineer.
- F. Adhesive storage shall be between the range of above 50 degree F (10 degree C) and below 80 degree F (27 degree C). Area of storage shall be constructed for flammable storage.

## 1.9. PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- B. Weather Condition Limitations: Do not apply roofing system during inclement weather or when a 40 percent chance of precipitation or greater is expected.
- C. Proceed with roofing work only when existing and forecasted weather conditions will permit unit of work to be installed in accordance with manufacturer's recommendations and warranty requirements.
- D. Do not expose materials vulnerable to water or sun damage in quantities greater than can be weatherproofed during same day.
- E. When applying materials with spray equipment, take precautions to prevent over spray and/or solvents from damaging or defacing surrounding walls, building surfaces, vehicles or other property. Care should be taken to do the following:
  - 1. Close air intakes into the building.
  - 2. Have a dry chemical fire extinguisher available at the jobsite.
  - 3. Post and enforce "No Smoking" signs.
- F. Avoid inhaling spray mist; take precautions to ensure adequate ventilation.
- G. Protect completed roof sections from foot traffic for a period of at least 48 hours at 75 degrees F (24 degrees C) and 50 percent relative humidity or until fully cured.
- H. Take precautions to ensure that materials do not freeze.
- I. Minimum temperature for application is 40 degrees F (4 degrees C) and rising for solvent based materials and 50 degrees F (10 degrees C) and rising for water based.

#### 1.10. WARRANTY

- A. Upon completion of the work, provide the Manufacturer's Warranty.
  - 1. Warranty Period:
    - a. 5 years from date of acceptance.

- B. Installer is to guarantee all work against defects in materials and workmanship for a period indicated following final acceptance of the Work.
  - 1. Warranty Period:
    - a. 3 years from date of acceptance.

### 2.PRODUCTS

#### 2.1. MANUFACTURERS

- A. Acceptable Manufacturer: Garland Company, Inc. (The), which is located at: 3800 E. 91st St.; Cleveland, OH 44105; Local Representative: Richard Jones: (559) 647-1196 rjones@garlandind.com Web Site:www.garlandco.com
- B. Requests for substitutions will not be considered for this project.

### 2.2. ROOF RESTORATION SYSTEM MINERAL SURFACE ROOFS

- A. Primer: Install primer at a rate of ½ gallon per 100 square feet at all areas to be three coursed.
  - 1. Garla Prime VOC
- B. Coating Base Coat: Install at a rate of 1.5 gallons per 100 square feet.
  - 1. Coating: Pyramic Plus Lo / LiquiTec Coating Base Coat
- C. Coating Top Coat. Install at a rate of 1.5 gallons per 100 square feet.
  1. Coating: Pyramic Plus Lo / LiquiTec Coating Top Coat
- D. Mastic: Install three course treatment at all penetrations and wall flashing laps.
  1. Flashing Bond Mastic
- E. Mesh: Install three course treatment at all penetrations and wall flashing laps.
  - 1. Garmesh 6"

#### 2.3. ACCESSORIES:

- A. Nails and Fasteners: Non-ferrous metal or galvanized steel, except that hard copper nails shall be used with copper; aluminum or stainless steel nails shall be used with aluminum; and stainless steel nails shall be used with stainless steel, Fasteners shall be self-clinching type of penetrating type as recommended by the deck manufacturer. Fasten nails and fasteners flush-driven through flat metal discs not less than 1 inch (25 mm) diameter. Omit metal discs when one-piece composite nails or fasteners with heads not less than 1 inch (25 mm) diameter are used.
- B. Urethane Sealant Tuff-Stuff: One part, non-sag sealant as approved and furnished by the membrane manufacturer for moving joints.
  - 1. Tensile Strength, ASTM D 412: 250 psi
  - 2. Elongation, ASTM D 412: 950%
  - 3. Hardness, Shore A ASTM C 920: 35
  - 4. Adhesion-in-Peel, ASTM C 92: 30 pli
- C. Pitch Pocket Sealer Seal-Tite: Two part, 100% solids, self-leveling, polyurethane sealant for filling pitch pans as recommended and furnished by the membrane manufacturer.
  - 1. Durometer, ASTM D 2240: 40-50 Shore
  - 2. Elongation, ASTM D 412: 250%

3. Tensile Strength, ASTM D 412: 200 @ 100 mil

### 2.4. EDGE TREATMENT AND ROOF PENETRATION FLASHINGS

- A. Flashing Boot Rubbertite Flashing Boot: Neoprene pipe boot for sealing single or multiple pipe penetrations adhered in approved adhesives as recommended and furnished by the membrane manufacturer.
- B. Vents and Breathers: Heavy gauge aluminum and fully insulated vent that allows moisture and air to escape but not enter the roof system as recommended and furnished by the membrane manufacturer.
- C. Pitch pans, Rain Collar 24 gauge stainless or 20oz (567gram) copper. All joints should be welded/soldered watertight. See details for design.
- D. Drain Flashings should be 4lb (1.8kg) sheet lead formed and rolled.
- E. Plumbing stacks should be 4lb (1.8kg) sheet lead formed and rolled.
- F. Liquid Flashing Tuff-Flash: An asphaltic-polyurethane, low odor, liquid flashing material designed for specialized details unable to be waterproofed with typical modified membrane flashings.
  - 1. Tensile Strength, ASTM D 412: 400 psi
  - 2. Elongation, ASTM D 412: 300%
  - 3. Density @77 degrees F 8.5 lb/gal typical
- G. Fabricated Flashings: Fabricated flashings and trim are specified in Section 07620.
  - Fabricated flashings and trim shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the CDA Copper Development Association "Copper in Architecture - Handbook" as applicable.
- H. Manufactured Roof Specialties: Manufactured copings, fascia, gravel stops, control joints, expansion joints, joint covers and related flashings and trim are specified in Section 07710.
  - Manufactured roof specialties shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the NRCA "Roofing and Waterproofing Manual" as applicable.

#### **3.EXECUTION**

#### 3.1. EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. Verify that work penetrating the roof deck, or which may otherwise affect the roofing, has been properly completed.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

#### 3.2. ROOF PREPARATION AND REPAIR

- A. General:
  - 1. Repair existing roof flashings at curbs and parapet walls
  - Remove all wet, deteriorated, blistered or delaminated roofing membrane or insulation and fill in any low spots occurring as a result of removal work to create a smooth, even surface for application of new roof membranes.
  - Install new wood nailers as necessary to accommodate insulation/recovery board or new nailing patterns.

three course with Flashing Bond mastic & Garmesh all laps, corners & transitions. Install white roofing granules into fresh mastic.

- 4. Metal Flashings: Repair/Replace metal flashings, pitch pockets, etc.
- 5. Roof Repairs: Repair blisters, stressed or cracked membrane. Cut back, patch with Garla Prime VOC primer/ Flashing Bond mastic/Stressply membrane.
- 6. Primer: Prime entire roof surface with Garla-Block primer.
- 7. Coating: Install Pyramic white acrylic coating over the entire roof surface at a rate of 1.5 gallons per 100 sq ft base coat and 1.5 gallons per 100 sq ft top coat.
  - a. Apply Pyramic Acrylic Coating in a uniform manner.
  - b. Use special attention to coating flashings and other critical areas to build adequate membrane thickness.
  - c. Use multiple coats on verticals to prevent sagging.
  - d. Apply at 3.0 gallons per 100 sq ft. over the entire roof surface in two coats.

### 3.4. INSTALLATION EDGE TREATMENT AND ROOF PENETRATION FLASHING

- A. Fabricated Flashings: Fabricated flashings and trim are provided as specified in Section 07620.
  - Fabricated flashings and trim shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the Copper Development Association "Copper in Architecture - Handbook" as applicable.
- B. Manufactured Roof Specialties: Manufactured copings, fascia, gravel stops, control joints, expansion joints, joint covers and related flashings and trim are provided as specified in Section 07710.
  - 1. Manufactured roof specialties shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the National Roofing Contractor's Association "Roofing and Waterproofing Manual" as applicable.
- C. Metal Edge:
  - 1. Inspect the nailers to assure proper attachment and configuration.
  - 2. Run one ply over the edge. Assure coverage of all wood nailers. Fasten plies with ring shank nails at 8 inches (203 mm) o.c.
  - 3. Install continuous cleat and fasten at 6 inches (152 mm) o.c.
  - 4. Install new metal edge hooked to continuous cleat and set in bed of roof cement. Fasten flange to wood nailers every 3 inches (76 mm) o.c. staggered.
  - 5. Prime metal edge at a rate of 100 square feet per gallon and allow to dry.
  - 6. Strip in flange with base flashing ply covering entire flange in bitumen with 6 inches (152 mm) on to the field of roof. Assure ply laps do not coincide with metal laps.
  - 7. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Seal outside edge with rubberized cement.
- D. Coping Cap:
  - Minimum flashing height is 8 inches (203 mm) above finished roof height. Maximum flashing height is 24 inches (609 mm). Prime vertical wall at a rate of 100 square feet per gallon and allow to dry.
  - 2. Set cant in bitumen. Run all field plies over cant a minimum of 2 inches (50 mm).
  - Install base flashing ply covering entire wall and wrapped over top of wall and down face with 6 inches (152 mm) on to field of the roof and set in cold asphalt. Nail membrane at 8 inches (203 mm) o.c.
  - 4. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Apply a three-course application of mastic and mesh at all seams and allow to cure and install white roofing granules into the fresh mastic.
  - 5. Install coping cap per manufacturer's recommendations.

- E. Surface Mounted Counterflashing:
  - 1. Minimum flashing height is 8 inches (203 mm) above finished roof height. Maximum flashing height is 24 inches (609 mm). Prime vertical wall at a rate of 100 square feet per gallon and allow to dry.
  - 2. Set cant in bitumen. Run all field plies over cant a minimum of 2 inches (50 mm).
  - 3. Install base flashing ply covering wall set in bitumen with 6 inches (152 mm) on to field of the roof.
  - 4. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Apply a three-course application of mastic and mesh at all vertical seams and allow to cure and install white roofing granules into the fresh mastic.
  - 5. Apply butyl tape to wall behind flashing. Secure termination bar through flashing, butyl tape and into wall. Alternatively use caulk to replace the butyl tape.
  - 6. Secure counterflashing set on butyl tape above flashing at 8 inches (203 mm) o.c. and caulk top of counterflashing.
- F. Curb Detail/Air Handling Station:
  - 1. Minimum curb height is 8 inches (203 mm) above finished roof height. Prime vertical at a rate of 100 square feet per gallon and allow to dry.
  - 2. Set cant in bitumen. Run all field plies over cant a minimum of 2 inches (50 mm).
  - 3. Install base flashing ply covering curb set in bitumen with 6 inches (152 mm) on to field of the roof.
  - 4. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Apply a three-course application of mastic and mesh at all vertical seams and allow to cure and install white roofing granules into the fresh mastic.
  - 5. Install pre-manufactured counterflashing with fasteners and neoprene washers or per manufacturer's recommendations.
  - 6. Set equipment on neoprene pad and fasten as required by equipment manufacturer.
- G. Roof Drain Alternate:
  - 1. Plug drain to prevent debris from entering plumbing.
  - 2. Taper insulation to drain minimum of 24 inches (609 mm) from center of drain.
  - 3. Install two base flashing plies (40 inch square minimum) in bitumen.
  - 4. Set lead/copper flashing (30 inch square minimum) in 1/4 inch (6 mm) bed of mastic. Run lead/copper into drain a minimum of 2 inches (50 mm). Prime lead/copper at a rate of 100 square feet per gallon and allow to dry.
  - 5. Run roof system plies over drain. Cut out plies inside drain bowl.
  - 6. Install modified membrane (48 inch square minimum) in bitumen.
  - 7. Install clamping ring and assure that all plies are under the clamping ring.
  - 8. Remove drain plug and install strainer.
- H. Plumbing Stack:
  - 1. Minimum stack height is 12 inches (609 mm).
  - 2. Run roof system over the entire surface of the roof. Seal the base of the stack with elastomeric sealant.
  - 3. Prime flange of new sleeve. Install properly sized sleeves set in 1/4 inch (6 mm) bed of roof cement.
  - 4. Install base flashing ply in bitumen.
  - 5. Install membrane in bitumen.
  - 6. Caulk the intersection of the membrane with elastomeric sealant.
  - 7. Turn sleeve a minimum of 1 inch (25 mm) down inside of stack.

### 3.5. CLEANING

A. Clean-up and remove daily from the site all wrappings, empty containers, paper, loose particles and other debris resulting from these operations.

- B. Remove asphalt markings from finished surfaces.
- C. Repair or replace defaced or disfigured finishes caused by Work of this section.

### 3.6. PROTECTION

- A. Provide traffic ways, erect barriers, fences, guards, rails, enclosures, chutes and the like to protect personnel, roofs and structures, vehicles and utilities.
- B. Protect exposed surfaces of finished walls with tarps to prevent damage.
- C. Plywood for traffic ways required for material movement over existing roofs shall be not less than 5/8 inch (16 mm) thick.
- D. In addition to the plywood listed above, an underlayment of minimum 1/2 inch (13 mm) recover board is required on new roofing.
- E. Special permission shall be obtained from the Manufacturer before any traffic shall be permitted over new roofing.

### 3.7. FIELD QUALITY CONTROL

- A. Require attendance of roofing materials manufacturers' representatives at site during installation of the roofing system a minimum of two (2) days per week.
- B. Perform field inspection as required under provisions of manufacturers requirements.
- C. Correct defects or irregularities discovered during field inspection.

#### 3.8. FINAL INSPECTION

- A. At completion of roofing installation and associated work, meet with Contractor, Architect, installer, installer of associated work, roofing system manufacturer's representative and others directly concerned with performance of roofing system.
- B. Walk roof surface areas, inspect perimeter building edges as well as flashing of roof penetrations, walls, curbs and other equipment. Identify all items requiring correction or completion and furnish copy of list to each party in attendance.
- C. If core cuts verify the presence of damp or wet materials, the installer shall be required to replace the damaged areas at his own expense.
- D. Repair or replace deteriorated or defective work found at time above inspection as required to a produce an installation that is free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- E. Architect upon completion of corrections.
- F. Following the final inspection, provide written notice of acceptance of the installation from the roofing system manufacturer.

### 3.9. PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

#### 3.10. SCHEDULES

- A. Coating:
  - 1. Pyramic: White Elastomeric Roof Coating
    - a. Pyramic Plus Lo Acrylic Roof Coating: White, Non Toxic, Fire Retardant Roof Coating.
      - 1. Non Volatile 63%
      - 2. Density 11.7lb. / gal
      - 3. VOC <50 gal./l
      - 4. Reflectance 0.83
      - 5. Emittance 0.90
      - 6. SRI 104
- B. Coating:
  - 1. LiquiTec: White Aliphatic Polyurea Roof Coating
    - a. Aliphatic Polyurea Roof Coating: White
      - 1. Density 9.6 lb. / gal
      - 2. VOC <0 gal./l
      - 3. Reflectance 0.84
      - 4. Emittance 0.89
      - 5. SRI 105

### 3.11. OWNER SUPPLIED MATERIALS

- A. The district will only supply the quantity listed in the owner supplied materials section 016400. All additional materials and accessories will be the full responsibility of the contractor to provide and install per the specification and project requirements.
- B. Any material or accessories required for the installation of the roof system in excess of the district provided material must be supplied by the Contractor and added into the bid cost proposal. It is up to the Contractor to determine the precise amount of material required for the completion of this project; and to provide excess material, as required. The cost to handle and break flashing metal from the District provided flat stock is contractor's responsibility and to be added into the bid cost proposal.
- C. All required flashings as required per each specification section for plumbing, electrical, gas, etc. will be the Contractors responsibility to provide and install as well as to be included in the bid cost.
- D. All materials not specifically included in the owner supplied materials section will be the responsibility of the contractor to provide and install in compliance with section 075640.
- E. Freight charges of owner supplied materials will be the responsibility of the owner. Contractor must unload delivery of materials, properly protect, cover and store at job site.
- F. Contractor must be able to provide certification in writing from roof system manufacturer that the contractor is approved to install the specified roof system and provide all warranty requirements of section 075640.
- B. Materials specifically provided by the Owner;
  - 1. See specification section 01 64 00 Owners Supplied Materials

END OF SECTION
## **SECTION 07 62 00**

## SHEET METAL FLASHING AND TRIM

### 1.GENERAL

## 1. RELATED DOCUMENTS

**A.** Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 2. SUMMARY

- A. Section Includes:
  - 1. Manufactured through-wall flashing with counter flashing.
  - 2. Formed low-slope roof sheet metal fabrications.
  - 3. Formed wall, coping, and soffit sheet metal fabrications.
  - 4. Formed equipment support flashing
  - 5. Surface mounted counter flashing
  - 6. Manufactured reglets and counter flashing
  - 7. Formed gutter and downspouts
- B. Related Requirements:
  - 1. Division 06 "Rough Carpentry" for wood nailers, curbs, and blocking.
  - 2. Division 07 "Membrane Roofing" for materials and installation of sheet metal flashing and trim integral with roofing.
  - 3. Division 07 "Metal Roofing" for materials and installation of sheet metal flashing and trim integral with roofing.
  - 4. Division 07 "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.

### 3. COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- **B.** Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leak proof, secure, and noncorrosive installation.

### 4. PREINSTALLATION MEETINGS

- A. Pre Installation Conference: Conduct conference at Project site.
  - 1. Review construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

Bid No.012921-Roof Coating Projects at Multiple School Sites

SECTION 07 62 00 - SHEET METAL FLASHING /

- 2. Review special roof details, roof drainage, roof-penetration flashing, equipment curbs, and condition of other construction that affect sheet metal flashing and trim.
- 3. Review requirements for insurance and certificates if applicable.
- 4. Review sheet metal flashing observation and repair procedures after flashing installation.

# 5. SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.
- B. Shop Drawings: For sheet metal flashing and trim.
  - 1. Include plans, elevations, sections, and attachment details.
  - 2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work.
  - 3. Include identification of material, thickness, weight, and finish for each item and location in Project.
  - 4. Include details for forming, including profiles, shapes, seams, and dimensions.
  - 5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
  - 6. Include details of termination points and assemblies.
  - 7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
  - 8. Include details of roof-penetration flashing.
  - 9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counter flashings as applicable.
  - 10. Include details of special conditions.
  - 11. Include details of connections to adjoining work.
  - 12. Detail formed flashing and trim at scale of not less than 3 inches per 12 inches
- **C.** Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.
- D. Samples for Verification: For each type of exposed finish.
  - 1. Sheet Metal Flashing: 12 inches (300 mm) long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
  - Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches (300 mm) long and in required profile. Include fasteners and other exposed accessories.

### 6. INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.
- **B.** Product Certificates: For each type of coping and roof edge flashing that is SPRI ES-1 tested.

Bid No.012921-Roof Coating Projects at Multiple School Sites

SECTION 07 62 00 - SHEET METAL FLASHING /

- C. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- D. Sample Warranty: For special warranty.

# 7. CLOSEOUT SUBMITTALS

A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

## 8. QUALITY ASSURANCE

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
  - 1. For copings and roof edge flashings that are SPRI ES-1 tested, shop shall be listed as able to fabricate required details as tested and approved.

## 9. DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- **B.** Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

### 10. WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

## 2.PRODUCTS

# 1. PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. Sheet Metal Standard for Copper: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- **D.** SPRI Wind Design Standard: Manufacture and install roof edge flashings tested according to SPRI ES-1 and capable of resisting the following design pressure:
  - 1. Design Pressure: As indicated on Drawings.
- E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

### 2. SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Metallic-Coated Steel Sheet: Provide zinc-coated (galvanized) steel sheet according to ASTM A 653/A 653M, G90 (Z275) coating designation; prepainted by coil-coating process to comply with ASTM A 755/A 755M.
  - 1. Surface: Smooth, flat and with manufacturer's standard clear acrylic coating on both sides.
  - 2. Exposed Coil-Coated Finish:
    - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 3. Color: Match Architect's sample
  - 4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil (0.013 mm).

Bid No.012921-Roof Coating Projects at Multiple School Sites

- F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Bituminous Coating: Cold-applied asphalt emulsion according to ASTM D 1187.
- H. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

#### 5. FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with details shown and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
  - 1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
  - 2. Obtain field measurements for accurate fit before shop fabrication.
  - Form sheet metal flashing and trim to fit substrates without excessive oil canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
  - 4. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
  - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
  - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal to provide for proper installation of elastomeric sealant according to cited sheet metal standard.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use.
- **G.** Do not use graphite pencils to mark metal surfaces.

#### 6. **ROOF-DRAINAGE SHEET METAL FABRICATIONS**

- Hanging Gutters: Fabricate to cross section required, complete with end pieces, outlet A. tubes, and other accessories as required. Fabricate in minimum 96-inch- long sections. Furnish flat-stock gutter brackets and flat-stock gutter spacers and straps fabricated from same metal as gutters, of size recommended by cited sheet metal standard but with thickness not less than dimension indicated on Drawings. Fabricate expansion joints. expansion-joint covers, gutter bead reinforcing bars, and gutter accessories from same metal as gutters. Shop fabricate interior and exterior corners.
  - 1. Gutter Profile: Style B according to cited sheet metal standard.
  - 2. Expansion Joints: Butt type with cover plate.
  - Accessories: Continuous, removable leaf screen with sheet metal frame and 3. hardware cloth screen at each downspout location. 4.
    - Gutters with Girth up to 15 Inches: Fabricate from the following materials:
      - a. Galvanized Steel: 22 gauge thickness.
- Β. Downspouts: Fabricate downspouts per plans and details or per size per CA plumbing code. Fabricate from the following materials unless otherwise shown on drawings.
  - Galvanized Steel: 22 gauge thickness. 1.
- C. Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape required, complete with outlet tubes, exterior flange trim, and built-in overflows. Fabricate from the following materials:
  - 1. Galvanized Steel: 22 gauge thickness.

#### 7. WALL SHEET METAL FABRICATIONS

- Α. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- long, but not exceeding 12-foot long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings; and form with 2-inch high, end dams. Fabricate from the following materials:
  - 1. Galvanized Steel: 22 gauge thickness.
- Β. Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend 4 inches beyond wall openings. Form head and sill flashing with 2inch high, end dams. Fabricate from the following materials:
  - 1. Galvanized Steel: 22 gauge thickness.
- C. Wall Expansion-Joint Cover: Fabricate from the following materials:
  - 1. Galvanized Steel: 22 gauge thickness.

#### **MISCELLANEOUS SHEET METAL FABRICATIONS** 8.

- Α. Gutters: Fabricate from the following materials:
  - 1. Pre-Finished Steel: 22 gauge thickness.

Bid No.012921-Roof Coating Projects at Multiple School Sites

SECTION 07 62 00 - SHEET METAL FLASHING /

TRIM

- Use sealant-filled joints unless otherwise indicated. Embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
- 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- **G.** Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets with solder to width of 1-1/2 inches; however, reduce pre-tinning where pre-tinned surface would show in completed Work.
  - 1. Do not solder metallic-coated steel sheet.
  - 2. Do not pre-tin zinc-tin alloy-coated stainless steel.
  - 3. Do not use torches for soldering.
  - 4. Heat surfaces to receive solder, and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
  - 5. Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
  - 6. Copper Soldering: Tin edges of uncoated sheets, using solder for copper.
  - 7. Copper-Clad Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for copper-clad stainless steel.
- H. Rivets: Rivet joints in zinc where necessary for strength.

## 4. ROOF-DRAINAGE SYSTEM INSTALLATION

- A. General: Install sheet metal roof-drainage items to produce complete roof-drainage system according to cited sheet metal standard unless otherwise indicated. Coordinate installation of roof perimeter flashing with installation of roof-drainage system.
- B. Hanging Gutters: Join sections with riveted and soldered joints or joints sealed with sealant as shown and specified on drawings or summary/scope of work. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchor them in position. Provide end closures and seal watertight with sealant. Slope to downspouts.
  - 1. Fasten gutter spacers to front and back of gutter.
  - 2. Anchor and loosely lock back edge of gutter to continuous cleat, eave or apron flashing.
  - 3. Anchor back of gutter that extends onto roof deck with cleats spaced not more than 24 inches apart.
  - 4. Anchor gutter with gutter brackets and straps spaced not more than 24 inches apart to roof deck, unless otherwise indicated, and loosely lock to front gutter bead.
  - 5. Anchor gutter with spikes and ferrules spaced not more than 24 inches apart.
  - 6. Install gutter with expansion joints at locations indicated, but not exceeding, 50 feet apart. Install expansion-joint caps.
  - 7. Install continuous gutter screens on gutters with noncorrosive fasteners, removable for cleaning gutters.
- **C.** Conductor Heads: Anchor securely to wall, with elevation of conductor head rim at minimum of 1 inch below gutter discharge.

Bid No.012921-Roof Coating Projects at Multiple School Sites

SECTION 07 62 00 - SHEET METAL FLASHING /



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